

4

3

2

1

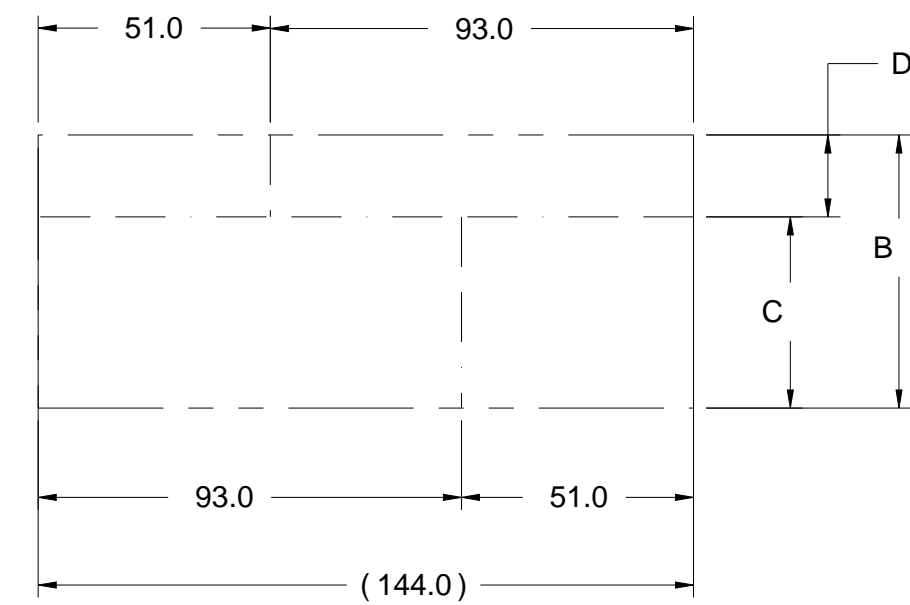
Table 1:

Item No	Qty	Part Number	Description
1	2	001551-01	TABLE SIDE 144E
2	6	000919-01	TABLE LEG 6E
3	6	000770	TABLE GUSSET
4	4	See Table 2	TABLE SUPPORT UPPER
5	3	See Table 2	TABLE SUPPORT LOWER
6	6	See Table 2	TABLE SUPPORT CROSS
7	6	002926	LEVELER
8	6	000160-01	NUT HEX 5/8-11 Z5
9	124	002498	T-nut 5/16-18
10	90	000529	HCS 5/16-18 X 3/4 Z5
11	90	000848	Washer Flat 5/16 Z USS
12	50	004487	Washer Schnorr 5/16
13	42	001956-01	HCS 1/2-13 X 1 1/2 Z5
14	42	000440-01	NUT HEX 1/2-13 Z
15	82	000029-01	WASHER FLAT 1/2 USS Z
16	42	000588	WASHER LOCK 1/2 Z
17	8	001539-01	TABLE SIDE END CAP

NOTE:
Deck overhang should be: 1.75"
(or 2.75" for Automatic Tool
Changer spindles)

Table Home
(0,0)

6.75
DECK
ONLY



VIEW A
SEE NOTE 2

Table 2: Deck support parts and deck dimensions

Table Size	Table P/N	Dimension				Part Number		
		A	B	C	D	4	5	6
144-32-8S	10646-01	48.5"	32"	32"		002332-01	002333-01	003090-01
144-48-8S	10637-01	64.5"	48"	48"		000915-01	000921-01	000926-01
144-60-8S	10638-01	76.5"	60"	42"	18"	001486-01	001487-01	001485-01
144-72-8S	10648-01	88.5"	72"	48"	24"	001881-01	001882-01	001880-01

Table 3: Deck hardware quantity

Table Size	Bolt Carriage 3/8-16 X 1 1/2	Nut Hex 3/8 Z	Washer Flat 3/8 USS Z	Washer Lock 3/8 Z
	000953-01	000452-01	000444-01	000092-01
144-32-8S	64	64	64	64
144-48-8S	80	80	80	80
144-60-8S	96	96	96	96
144-72-8S	128	128	128	128

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. RECOMMENDED SIZE AND ORIENTATION
OF DECK MATERIAL.



Table 144 8S

DIM UNITS: IN SCALE: NONE

THIS DOCUMENT CONTAINS CONFIDENTIAL INFORMATION OF SHOPBOT TOOLS. IT IS NOT TO BE REPRODUCED BY ANY MEANS OR USED TO FURNISH INFORMATION TO OTHERS WITHOUT THE EXPRESS CONSENT TO THE OWNER. THE INFORMATION SHALL BE USED BY RECIPIENTS ONLY AS EXPRESSLY APPROVED BY OWNER AND THIS DOCUMENT SHALL BE RETURNED TO OWNER UPON REQUEST. ©2008, SHOPBOT TOOLS, INC., ALL RIGHTS RESERVED

TITLE	Table 144 8S		
DRAWN	DATE	CHECKED	APPROVED
KWP	5/9/11		
SIZE	DRAWING NUMBER		REV
C	SBG00386		3
PART NUMBER	SBG00386		SHEET 1 OF 1

REV	CHG NOTICE	DATE	BY	REVISION DESCRIPTION
3	ECO 417	4/17/17	DJP	Updated Leg and Table Position for PRS4

4

3

2

1