

Keystroke Shortcuts for the **ShopBot Control System Software (Sb3)**.

### **From the 'Ready Prompt' ... (with cursor in yellow command box)**

{Note that ALL ShopBot Commands can be accessed with *two keystrokes*, as indicated in menu drop-downs}

|                   |    |  |
|-------------------|----|--|
| K                 | => | Opens KeyPad window (same as [SK] or button)   |
| Ctrl R            | => | Re-runs current Part File (last file ran with [FP]; or button)                           |
| Ctrl E            | => | Opens current Part File for Editing (or button)  |
| ENTER/ENTER/ENTER | => | Steps through selection and re-start of current file (allows modifying previous choices) |
| Alt L             | => | Load a Part File (same as [FP])  |
| Alt 1 thru 8      | => | Toggle specified Output Switch ON or OFF (also active in Keypad Mode)                    |

### **When Running a Part File**

|                        |    |   |
|------------------------|----|---|
| Spacebar, Enter, click | => | <b>Stops</b> a running File (if speed is over 3"/sec, then a ramped stop with pull-up occurs) |
| S                      | => | <b>Stops</b> running File with ramp and pull-up   |
| Shift >                | => | Increase Move Speed on-the-fly  |
| Shift <                | => | Decrease Move Speed on-the-fly  |
| Shift +                | => | Increase Spindle Speed (if installed)   |
| Shift -                | => | Decrease Spindle Speed (if installed)   |

### **In Keypad Mode ... with yellow keypad displayed**

|                        |    |  |
|------------------------|----|--|
| Arrow Keys             | => | Move Tool in XY directions                                     |
| PageUp, PageDN         | => | Move Z up and down; with Alt for A-axis; with Shift for B-axis |
| / (forward slash)      | => | Diagonal Move towards upper right                              |
| \ (backward slash)     | => | Diagonal Move towards lower right                              |
| Alt / (forward slash)  | => | Diagonal Move towards lower left                               |
| Alt \ (backward slash) | => | Diagonal Move towards upper left                               |
|                        |    | [diagonal moves also with click between buttons]               |
| Ctrl Arrow, Page, or / | => | Jog Speed Move (max speed 10"/sec)                             |
| E (toggle)             | => | Activate remote (typically 3 mouse buttons)                    |
| X (toggle)             | => | All Moves made at Jog Speed                                    |
| D (toggle)             | => | Make Fixed Distance moves (set in [VD] or panel)               |
| G                      | => | Go To location set in keypad display                           |

### **In Preview Mode**

|                        |    |  |
|------------------------|----|--|
| Left click with motion | => | Use current navigation in Preview Window   |
| Right click in window  | => | Toggle through navigation modes            |
| Alt R                  | => | Switch to ROTATE navigation mode           |
| Alt P                  | => | Switch to PAN navigation mode              |
| Alt Z                  | => | Switch to ZOOM navigation mode             |
| Alt T                  | => | Zoom to a full Table View                  |
| Alt S                  | => | Set Current View as Custom View            |
| Alt U                  | => | Zoom to a Custom View                      |
| Alt H                  | => | Zoom to a View from the Home Corner        |
| Alt E                  | => | Zoom to a View of the Extents of Part File |
| Alt C                  | => | Clear Preview Screen                       |