

Keystroke Shortcuts for the **ShopBot Control System Software (Sb3)**.

From the 'Ready Prompt' ... (with cursor in yellow command box)

{Note that ALL ShopBot Commands can be accessed with *two keystrokes*, as indicated in menu drop-downs}

K	=>	Opens KeyPad window (same as [SK] or button)
Ctrl R	=>	Re-runs current Part File (last file ran with [FP]; or button)
Ctrl E	=>	Opens current Part File for Editing (or button)
ENTER/ENTER/ENTER	=>	Steps through selection and re-start of current file (allows modifying previous choices)
Alt L	=>	Load a Part File (same as [FP])
Alt 1 thru 8	=>	Toggle specified Output Switch ON or OFF (also active in Keypad Mode)

When Running a Part File

Spacebar, Enter, click	=>	Stops a running File (if speed is over 3"/sec, then a ramped stop with pull-up occurs)
S	=>	Stops running File with ramp and pull-up
Shift >	=>	Increase Move Speed on-the-fly
Shift <	=>	Decrease Move Speed on-the-fly
Shift +	=>	Increase Spindle Speed (if installed)
Shift -	=>	Decrease Spindle Speed (if installed)

In Keypad Mode ... with yellow keypad displayed

Arrow Keys	=>	Move Tool in XY directions
PageUp, PageDN	=>	Move Z up and down; with Alt for A-axis; with Shift for B-axis
/ (forward slash)	=>	Diagonal Move towards upper right
\ (backward slash)	=>	Diagonal Move towards lower right
Alt / (forward slash)	=>	Diagonal Move towards lower left
Alt \ (backward slash)	=>	Diagonal Move towards upper left
		[diagonal moves also with click between buttons]
Ctrl Arrow, Page, or /	=>	Jog Speed Move (max speed 10"/sec)
E (toggle)	=>	Activate remote (typically 3 mouse buttons)
X (toggle)	=>	All Moves made at Jog Speed
D (toggle)	=>	Make Fixed Distance moves (set in [VD] or panel)
G	=>	Go To location set in keypad display

In Preview Mode

Left click with motion	=>	Use current navigation in Preview Window
Right click in window	=>	Toggle through navigation modes
Alt R	=>	Switch to ROTATE navigation mode
Alt P	=>	Switch to PAN navigation mode
Alt Z	=>	Switch to ZOOM navigation mode
Alt T	=>	Zoom to a full Table View
Alt S	=>	Set Current View as Custom View
Alt U	=>	Zoom to a Custom View
Alt H	=>	Zoom to a View from the Home Corner
Alt E	=>	Zoom to a View of the Extents of Part File
Alt C	=>	Clear Preview Screen